

FITTING INSTRUCTIONS FOR COLD AIR INDUCTION UNIT

FORD BA – BF 6cyl

Part # CAI020 (Non-Turbo) & CAI021 (Turbo)

Kit Includes

1x Induction Unit
1x Intake Tube
2x Aluminium Air Scoops
9x Black Self-Tapping Screws
4x Silver Self-Tapping Screws
1x Cable Tie
2x Foam Strips

Tools Required

8mm Socket
Phillips Screwdriver
Hacksaw Blade
Drill

1. Remove standard induction. Remove airbox.
2. Cut standard intake off flush with corners of lower airbox. Place intake supplied to corner, mark outline and remove. Cut airbox 10mm within your traced outline. Attach the longer foam strip to cut edges of airbox.
3. Fit intake tube supplied, using 4 of the black self-tapping screws provided. Refit airbox.
4. Relocate the small radiator hose to a lower point so that it will sit underneath the new induction unit. Secure with the cable tie supplied.
5. Attach the shorter foam strip to outer edge of induction to ensure a tight seal to the intake tube. Fit induction unit supplied to intake and secure front RHS, using original mounting points, with 2 of the black self-tapping screws provided.
6. Drill both LHS points and secure with 2 of the black self-tapping screws. Take care not to drill into radiator.
7. Push down on back of induction into intake and with the remaining black self-tapping screw, secure the end of the induction to the intake tube.
8. **Remove rubber strip from underside of bonnet**, as this will block induction mouth.

To attach air scoops:

1. Remove grill then remove air deflection panel.
2. Position scoops and drill holes where required.
3. Secure each scoop with 2 of the silver self-tapping screws provided.
4. Refit air deflection panel and grill.
(On XR6 Turbo, you need to remove bolt from oil cooler before fitting scoop, then replace once scoop is fitted.)

Please note that the engine computer in your vehicle may take up to several hundred kilometres to adjust to the increased airflow and produce the maximum effect.

ENJOY THE DIFFERENCE